



# Packaging Solutions



## Package Styles

- Doy Style
- Flat Bottom
- Gussetted/Tucked
- One Side Tuck
- Pillow
- Quad Pack
- 3-Side Seal
- 4-Side Seal
- Saddle Bags
- Tetrahedron
- C-Fold
- Zipper / Recloseable

# Packaging Solutions

Hayssen Flexible Systems engineers and builds innovative, high-speed flexible VFFS and HFFS packaging systems that accurately fill and bag thousands of food products and a wide range of retail, industrial and institutional products. Our application expertise is unmatched in the packaging industry as a result of over 15,000 machines installed worldwide.

## Package Features Available:

Integrated Zippers, Recloseables, Tear Notch, Euroslot, Code Dating, Gas Flushing, Static Elimination, Tucking, Labeling, Bag Deflating, Ultrasonic Sealing, Modified Atmosphere Packaging, Conveying

## Industries Served:

Bakery & Snacks	Candy & Nuts
Fresh Cut Produce	Wet Wipes
Rice & Grains	Pet Food
General Products	Pharma/Medical
Frozen Foods	Cheese
Meat & Poultry	Coffee
Liquids	Powders
Pastas	Pizzas

## Production Rates:

Up to 220 bags per minute for VFFS pillow  
 Up to 80 bags per minute for Doy/Quad  
 Up to 250 bags per minute for HFFS pillow

## Package Size Ranges:

### VFFS Pillow

Min Width: 54mm (2.125")  
 Min Length: 60mm (2.36")  
 Max Width: 711mm (28")

### Quad

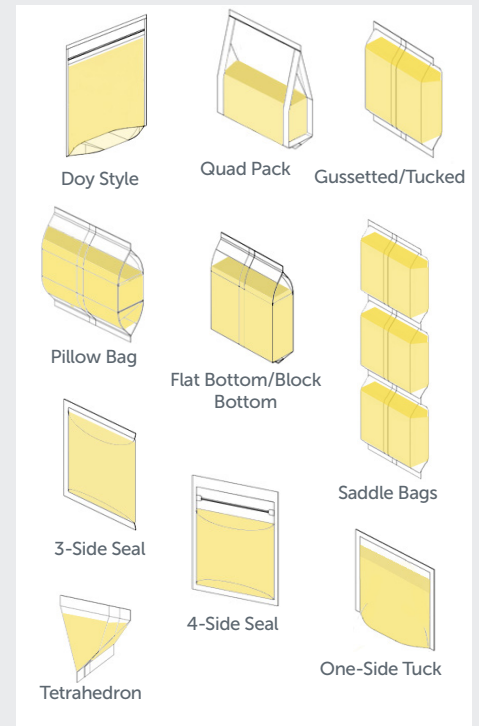
Min Width x Depth: 60mm x 50mm (2.36" x 1.97")  
 Min Length: 90mm (3.54")  
 Max Width x Depth: 188mm x 140mm (7.40" x 5.51")

### HFFS Pillow

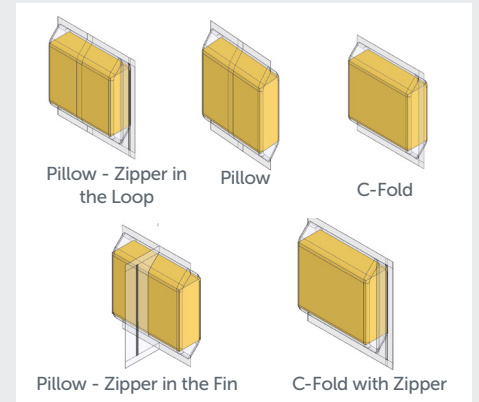
Min Width: 20mm (0.80")      Max Width: 450mm (15.75")  
 Min Length: 10mm (0.40")      Max Length: 540mm (21.25")  
 Min Height: 6mm (0.25")      Max Height: 150mm (6.70")

Let us customize a packaging system to meet your specific requirements, whether it is a custom bag style or a high-speed production need. Our extensive product line and fully integrated packaging systems are proven, high efficiency performers.

## Vertical Package Styles



## Horizontal Package Styles



### Latin America

Castorena 324-118, Cuajimalpa  
 05000, Mexico, D.F.  
 t. +52(55)58137770

### United Kingdom

101 Lilac Grove, Beeston  
 Nottingham NG9 1PF UK  
 t. +44 (0) 115 967 8787

### Italy

Via Trieste, 53  
 35035 Mestrino (PD) Italy  
 t. +39 049 900 6 511

Sandiacre Simionato Rose Forgrove Schib

## Hayssen Flexible Systems

225 Spartangreen Blvd.  
 Duncan, SC 29334 USA

t. +1 (864) 486-4000  
[hayssen.com](http://hayssen.com)

